: CABIN DOOR ROLLER KIT RH

: D412698012

: N/A

: N/A

: N/A

Thursday, 3/2/2006 3:06:55 PM

Kim Johnston

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 26021

Estimate Number

P.O. Number

: 10289

This Issue

AIG:

: 3/2/2006 : NC

: NIA

: 25557

: MACHINED PARTS Type

Part Number

Due Date

Drawing Name

Drawing Number Project Number

Drawing Revision Material

: NIA : 3/30/2006

Qty:

Each 4 Um:

Previous Run Written By

Prsht Rev.

First Issue

Checked & Approved By

Comment

Change Qty of D3121-141 & remove : Est Rev:C 04.02.26

D3121-145 from Step 1,3 KJ/DS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

PACKAGING RESOURCE #1

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

06,03,07.

2.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3121141 Bracket Assembly







3.0000 Each(s)/Unit Total:

12.0000 Each(s)



Qty Part Number Description Batch 326037 9MG B25557A 3MG

3 D3121-141

Bracket Assembly

4.0

D3121144



1.0000 Each(s)/Unit

4.0000 Each(s)

Comment: Qty.: Pick: Packing Kit

> **Qty Part Number** 1 D3121-144

Description

Bracket Assembly

BJ3783 xa/ BQ4043 x2

5.0

D3137043

Comment: Qty.:



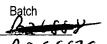


1.0000 Each(s)/Unit



Pick: Packing Kit Qty Part Number

Description



D3137-043 **Bracket Assembly**

Dart Ae	rospace	Lta									
W/O:			WC	RK ORDER CHANG	SES					,	
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				·						1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1	
Part No	:	PAR #:	Fault Categ	gory:	NCR: Ye	es No	DQA	\:	Date:		
					QA: N/C Closed: Date:						
NCR:		.d	WORK ORDE	R NON-CONFORM	ANCE (N	CR)					
	STEP	Description of NC	Corrective Action Se		tion B		Verification		Annroval	Approval	
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n & ate	Section C	Approval Chief Eng	Approval QC Inspector		
				•							
				·							

NOTE: Date & initial all entries

Thursday, 3/2/2006 3:06:55 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: CABIN DOOR ROLLER KIT RH Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698012 Job Number: 26021 Job Number: Seq. #: **Machine Or Operation:** Description: Bracket Assembly 6.0 D3183044 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Packing Kit Description Batch
Bracket Assembly <u>P3ンケ S</u>S 7 O Description Qty Part Number 1 D3183-044 D31991 Bracket 7.0 9.0000 Each(s)/Unit Total: Comment: Qty.: 36,0000 Each(s) Pick: Packing Kit Qty Part Number Description 9 D3199-1 **Bracket** D32021 8.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description 1 D3202-1 Cover 9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS (Comment: INSPECT 100% KITS FOR COMPLETENESS 10.0 PACKAGING RESOURCE #1 PACKAGING ' Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-012 DC 11.0 Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

Dart Ae	rospace	Ltd							
W/O:			W	ORK ORDER CHANGE	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
 									
Part No:		PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	Date: _	
					QA: I	N/C Close	d:	_ Date: _	
NCR:		V	VORK ORE	DER NON-CONFORMA	NCE (NCI	₹)			
DATE		Description of NC Section A	Corrective Action Section B			Verifi	cation	Approval	Approval
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector

DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
Y								

NOTE: Date & initial all entries